

Amendments to the Specification

Please make the following amendments to the specification. Changes relative to the immediate prior version are shown using underlining to identify added material.

On page 1, after the title, please insert the following paragraph heading and paragraph beginning at line 4:

– RELATED APPLICATIONS

This application is the National Stage of International Application No. PCT/US00/02541, filed February 1, 2000, which claims the benefit of U.S. Provisional Application No. 60/120,789, filed February 19, 1999. --

Please replace the first full paragraph on page 3 (lines 3-11) with the following amended paragraph:

-- Turning now to Figures 1 and 2, a drilling system 10 incorporates a preferred embodiment of this invention. The drilling system 10 includes a table 12 that supports first and second drilling heads 14, 16, a fixture 18, and a clamp 20. The first and second drilling heads 14, 16 support first and second drills 22, 24 aligned with respective first and second drilling axes 26, 28. The first and second drilling heads 14, 16 are rotated in the conventional manner about the respective drilling axes 26, 28 by motors (not shown) and are moved axially along the respective drilling axes 26, 28 by respective air cylinders (not shown). --